

Appl. No. 10/708,783
Amdt. dated August 9, 2005
Reply to Office action of April 18, 2005

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

5 Claim 1-7 (Canceled).

Claim 8 (New): A method for monitoring a machine comprising:

selecting a product wafer running through the machine;
performing a non-destructive detection to the selected product wafer
10 to inspect a plurality of defects;
separating pre-layer defects from defects generated by the machine;
analyzing the defects generated by the machine for killer defects;
if killer defects are present among the defects generated by the
machine, initiating an alarm on the machine; and
15 if killer defects are not present among the defects generated by the
machine, processing a work of the machine.

Claim 9 (New): The method of claim 8 wherein the step of separating the
pre-layer defects is performed according to a predetermined database, the
20 database comprising a classifying rule of each defect type and defect
information of each defect type.

Claim 10 (New): The method of claim 9 wherein the defect information of
each defect type comprises an influence degree over a yield of the machine
25 of each defect type.

Claim 11 (New): The method of claim 8 wherein when killer defects are

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detected, the method further comprises following steps:

- performing a root cause analysis according to the defect type of the
 - detected defects; and
 - informing a responsible person of the machine to correct process
- 5 parameters of the machine.

Claim 12 (New): The method of claim 8 wherein the method utilizes inline automatic defect classification (ADC) tools to classify the defects.

- 10 Claim 13 (New): The method of claim 12 wherein the ADC tools includes databases of defect types of each layer to classify the defects.